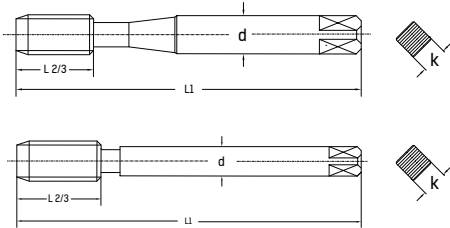




# EG-MACHINE TAP FOR THREAD INSERTS



Metric ISO-Thread acc. to DIN 8140-2  
DIN 2184-1



L3 = RSP 35°

5521-EG			6521-EG			5321-EG			6321-EG		
UNI			UNI			UNI			UNI		
ISO 2 6H MOD.		HSSE-G	ISO 2 6H MOD.		HSSE-G	ISO 2 6H MOD.		HSSE-G	ISO 2 6H MOD.		HSSE-G
	Oil	bright		Oil	bright		Oil	bright		Oil	bright
Form B			Form B			Form C		RSP 35°	Form C		RSP 35°



L1 mm	L2 mm	L3 mm	d mm	k mm	$\alpha$	D mm	P mm	CODE	CODE	CODE	CODE
56	11	5	3,5	2,7	3,15	M3	0,50	335521-EG3069		335321-EG3079	
63	13	7	4,5	3,4	4,20	M4	0,70	335521-EG3071		335321-EG3081	
70	16	8	6,0	4,9	5,25	M5	0,80	335521-EG3073		335321-EG3083	
80	19	10	6,0	4,9	6,30	M6	1,00	335521-EG3075		335321-EG3085	
90	22	10	8,0	6,2	8,40	M8	1,25	335521-EG3077		335321-EG3087	
100	15	13	9,0	8,0	10,50	M10	1,25		336521-EG3511		336321-EG3523
110	28	18	9,0	7,0	12,50	M12	1,75		336521-EG3513		336321-EG3525
110	30	20	11,0	9,0	14,50	M14	2,00		336521-EG3515		336321-EG3527
110	32	20	12,0	9,0	16,50	M16	2,00		336521-EG3517		336321-EG3529
125	34	25	14,0	11,0	18,75	M18	2,50		336521-EG3519		336321-EG3531
140	34	25	16,0	12,0	20,75	M20	2,50		336521-EG3521		336321-EG3533

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